

Customer: STAHL CraneSystems GmbH

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74653 Künzelsau  
Germany

We confirm, that

- the following coating system used by STAHL Code: "A20/120" is suitable for the corrosivity category C2, expected durability "High".

<b>Surface</b>	Steel	
<b>Surface preparation</b>	Blast cleaning Sa 2 ½ in accordance with DIN EN ISO 12944-4	
<b>Pos.</b>	<b>Product</b>	<b>NDFT</b>
<b>Protective coating</b>	<b>WIEREGEN-M165R or WIEREGEN-M162R</b>	120 µm

- the coating system fulfils all technical requirements:  
for the Corrosivity category C2 expected durability "High".  
according to the Standard DIN EN ISO 12944 Part 6, "Laboratory performance test methods"

The requirements are given in the test procedures for paint-systems applied to steel.

Test results

Water condensation (ISO 6270): duration 120 h

Blistering ISO 4628-2: 0 (S0)  
Rusting ISO 4628-3: Ri 0  
Cracking ISO 4628-4: 0 (S0)  
Flaking ISO 4628-5: 0 (S0)  
Adhesion ISO 2409: classification 0

Graben-Neudorf,  
2014-06-12

GEHOLIT + WIEMER:

  
i.V. Thomas Bittner, Manager of Technical Service