

Customer: STAHL CraneSystems GmbH

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74653 Künzelsau  
Germany

We confirm, that

- the following coating system used by STAHL, Code: "A30/240" is suitable for the corrosivity category C4, expected durability "High".

<b>Surface</b>	Steel	
<b>Surface preparation</b>	Blast cleaning Sa 2 ½ in accordance with DIN EN ISO 12944-4	
<b>Pos.</b>	<b>Product</b>	<b>NDFT</b>
<b>1. Primer coating</b>	GEHOPON-E87-Primer or GEHOPON-E97R-Primer	80 µm
<b>2. Intermediate coating</b>	GEHOPON-E87-Intermediate, MIO or GEHOPON-E97R-Intermediate, MIO	80 µm
<b>3. Top coating</b>	GEHOPON-E8	80 µm
<b>Total NDFT</b>	<b>240 µm</b>	

- the coating system fulfils all technical requirements:

for the Corrosivity category C4 expected durability "High".

according to the Standard DIN EN ISO 12944 Part 6, "Laboratory performance test methods"

The requirements are given in the test procedures for paint-systems applied to steel. Please notice: If colour or gloss retention is required the system "A30/240" will not be recommended.

#### Test results

Water condensation (ISO 6270): duration 480 h  
Neutral salt spray (ISO 9227): duration 720 h

Blistering ISO 4628-2: 0 (S0)  
Rusting ISO 4628-3: Ri 0  
Cracking ISO 4628-4: 0 (S0)  
Flaking ISO 4628-5: 0 (S0)  
Adhesion ISO 2409: classification 0

Graben-Neudorf,  
2014-12-16

GEHOLIT + WIEMER:



i.V. Thomas Bittner, Manager of Technical Service